

Guide to Safe Drive-Away-Times

Dinitrol Vehicle Glass Replacement Adhesives

Relative Humidity 50%		Safe Drive-Away Times (hours)		
Temperature	Status	500 1K	501 FC-HM	9000 HM LC
-18°C	Single or no air bag	X	X	0.75
	Double airbag	X	X	1
5°C	Single or no air bag	6	4.5	0.75
	Double airbag	9	5.5	1
10°C	Single or no air bag	4.5	3.5	0.75
	Double airbag	7.5	4.5	1
15°C	Single or no air bag	4	3.5	0.75
	Double airbag	7	4	1
23°C	Single or no air bag	2	1	0.75
	Double airbag	6	3	1
30°C	Single or no air bag	1.5	1	0.75
	Double airbag	2	2	1

DINITROL one-component Direct Glazing PUR cures with the help from atmospheric humidity. The curing speed depends on the amount of humidity in the air, the temperature and access of humidity to the polyurethane. The safe drive-away-time may be different for different car models because of various design of rubber trims and fittings. Different car models may also have the windscreens mounted in different angles, which has an effect on the SDA-time. The matrix above can only be considered as a general guide.